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## AeroMarine Products Silicone Accelerator

AeroMarine Products Silicone Accelerator can be added to any AeroMarine Products condensation cure silicone rubber catalyst to quickly cure material. **Do NOT use it with any silicones that are not 10:1 tin (condensation) cured.** This special catalyst additive must be added to the regular catalyst before mixing with the silicone base. The following times are based on the amount of accelerator added to the regular catalyst. \*These figures are the ratio of accelerator to the regular catalyst, not the total mix.\*

.2% by weight of accelerator to catalyst gives a 20 minute pot life and 3 hour demold time

.6% by weight of accelerator to catalyst gives a 5 minute pot life and 2 hour demold time

1.0% by weight of accelerator to catalyst gives a 3 minute pot life and 1 hour demold time

**Mixing directions:** Add the desired amount of accelerator to the catalyst and mix well. Then add the catalyst/accelerator mix to the silicone base and mix thoroughly. Silicone accelerator works best when added to catalyst at the time of use only. It loses strength when pre-mixed and set aside for later use.

*Do not add more than 1% accelerator to the catalyst because it will make the finished silicone mold brittle.*

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