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AeroMarine Products Extra Catalyst Clear

Not for use on human or animal skin!

AeroMarine Products Extra Catalyst Clear can be added to the AeroMarine Products AM128 silicone base condensation cure silicone rubber to make a white pour-on silicone mold.

Do NOT use it with any silicones that are not 10:1 tin (condensation) cured.

This catalyst must be added to the silicone base in a 10:1 by weight ratio.

Mixing directions: Shake the catalyst very vigorously for 60 seconds before weighing it. Add the 10% amount of catalyst to the silicone base and mix well. Take care to scrape the sides and bottom of the mixing container. Keep your stirring utensil on the bottom of the container to reduce the amount of air being mixed into the silicone. Mix for several minutes, scraping the sides and bottom frequently. When pouring your silicone, do NOT pour it directly onto the part. Instead, pour the silicone into the shallowest part of the mold and let it find its own level. This method prevents air bubbles forming on the surface of your part.

Do not add more than 10% catalyst to the silicone base because it will make the finished silicone mold brittle.

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