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## **Ultra 4 Urethane Parfilm Mold Release**

Ultra 4 Urethane Parfilm Mold Release is great to use when casting objects from epoxy resin. Simply spray your mold to completely cover the surface, allow the mold release to dry for about 10 minutes and pour in the urethane mixture. The parfilm takes a few minutes to dry once applied, so you can paint it with a brush as well to make sure you get all the nooks and crannies. The invisible film will aid in the removal of the finished piece and extend the life of your mold. If the part is complicated or has a lot if under cuts we recommend using two coats of mold release to ensure proper coverage. Ultra 4 Urethane Parfilm Mold Release is a chemically inert release agent formulated specifically for urethanes and is paintable. The micro-thin film maintains the fidelity of the cast piece and affords better surface reproduction and finish. It is heat stable to 575°F.

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